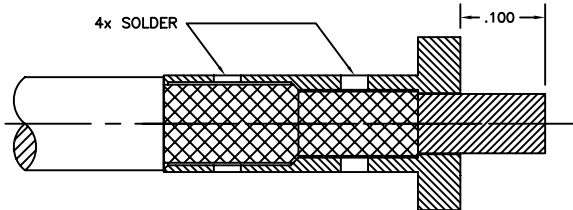
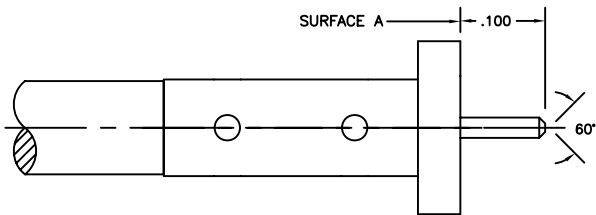


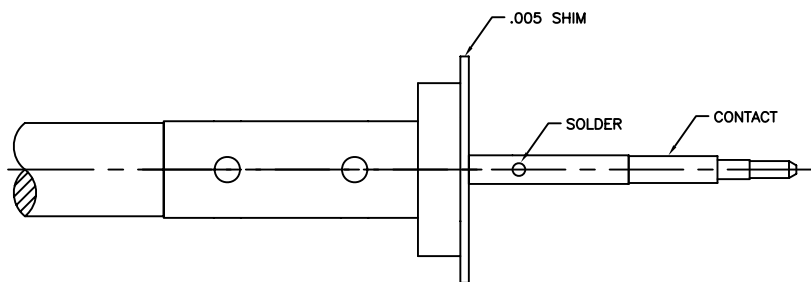
1. SLIDE CLAMP NUT OVER CABLE.
2. TRIM BRAID, DIELECTRIC, AND INNER CONDUCTOR TO DIMENSIONS SHOWN.



1. SOLDER FERRULE AS SHOWN USING 60/40



1. TRIM DIELECTRIC FLUSH TO SURFACE A.



1. PLACE SHIM ON CENTER CONDUCTOR RESTING FIRMLY AGAINST SOLDER FERRULE.
2. SOLDER CONTACT AS SHOWN USING 60/40.
3. INSTALL CONTACT/FERRULE INTO BACK OF CONNECTOR. TIGHTEN CLAMP NUT TO 10 INCH LBS.

USED ON
84-000-1510-80

Σ SRI CONNECTOR GAGE CO.
751 NORTH DRIVE
MELBOURNE FL. 32934

DIMENSIONS ARE IN INCHES TOLERANCES		
DECIMALS	FRACTIONAL	ANGULAR
.X ±.030	± 1/64	.X° ±1°0'
.XX ±.015		.X°X' ±15'
.XXX ±.005		

TITLE
ASSEMBLY INSTRUCTIONS
1.85mm PLUG TO
LL110 CABLE

DRAWN LMW DATE 01/02

SIZE A FSCM NO. OHM01

SHEET 1 USED ON 84-000-1510-80