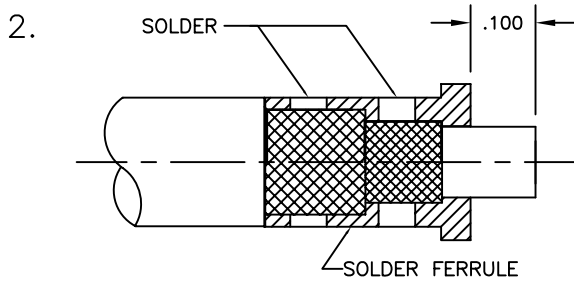
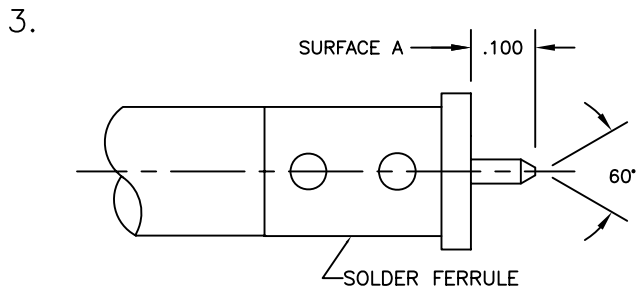


1. TRIM BRAID, DIELECTRIC, AND INNER CONDUCTOR TO DIMENSIONS SHOWN.



1. SLIDE SHRINK TUBING AND CLAMP NUT ON CABLE
 2. SOLDER FERRULE AS SHOWN USING 60/40.



1. TRIM DIELECTRIC FLUSH TO SURFACE A

4. INSTALL SOLDER FERRULE INTO CLAMP NUT TIGHTEN CLAMP NUT TO 15 INCH LBS.

USED ON
 47-020-1559-01

 SRI CONNECTOR GAGE CO.
 751 NORTH DRIVE
 MELBOURNE FL. 32934

DIMENSIONS ARE IN INCHES TOLERANCES		
DECIMALS	FRACTIONAL	ANGULAR
.X ±.030	± 1/64	.X° ±1°0'
.XX ±.015		.X°X' ±15'
.XXX ±.005		

TITLE
 ASSEMBLY INSTRUCTIONS
 TNC FEMALE TO
 SF-142B CABLE

DRAWN LMW DATE 01/02

SIZE A FSCM NO. OHM01

SHEET 1 USED ON 47-020-1559-01