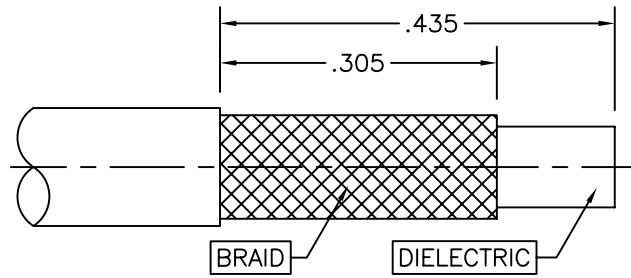


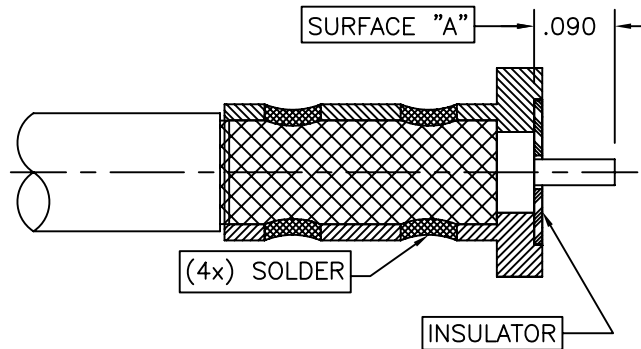
PREP CABLE

1. SLIDE CLAMP NUT OVER CABLE
2. TRIM CABLE TO DIMENSIONS SHOWN



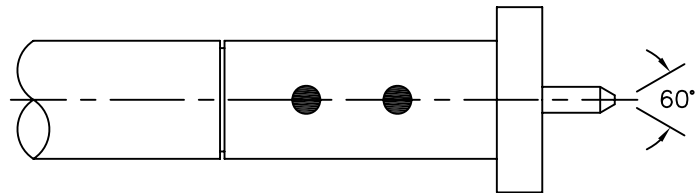
SOLDER FERRULE

1. SOLDER USING 60/40
2. TRIM DIELECTRIC FLUSH TO SURFACE "A"
3. SLIDE ON WAFER INSULATOR




PREP CENTER CONDUCTOR

1. CHAMFER CENTER CONDUCTOR AS SHOWN



INSTALL INTO CONNECTOR

1. INSTALL SUBASSEMBLY INTO BACK OF CONNECTOR. TIGHTEN CLAMP NUT TO 15 INCH LBS.

LTR	DESCRIPTION	DATE	APPR.	USED ON	 SRI CONNECTOR GAGE CO. 751 NORTH DRIVE MELBOURNE FL. 32934
-	REL	12/07		26-000-1540-40	
				DIMENSIONS ARE IN INCHES TOLERANCES	
				DECIMALS .X ±.030 .XX ±.015 .XXX +.005	FRACTIONAL ± 1/64
					ANGULAR .X° ±1°0' .X°X' ±15'
				DRAWN LMW	DATE 07/03
				SIZE A	FSCM NO. OHMO1
				SHEET 1	USED ON 26-000-1540-40
				TITLE ASSEMBLY INSTRUCTIONS 2.4mm PLUG TO IW1401	