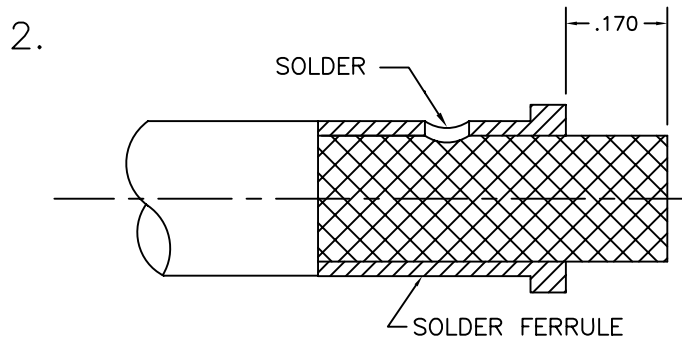
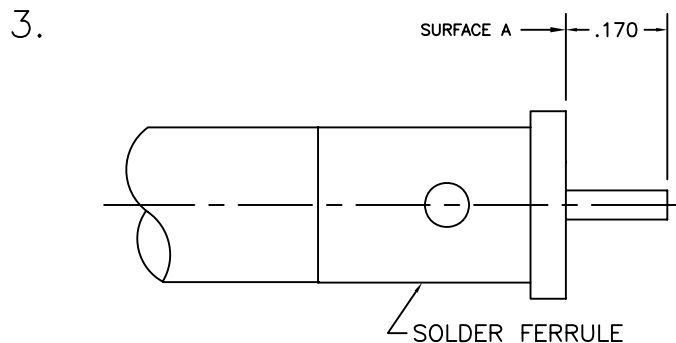


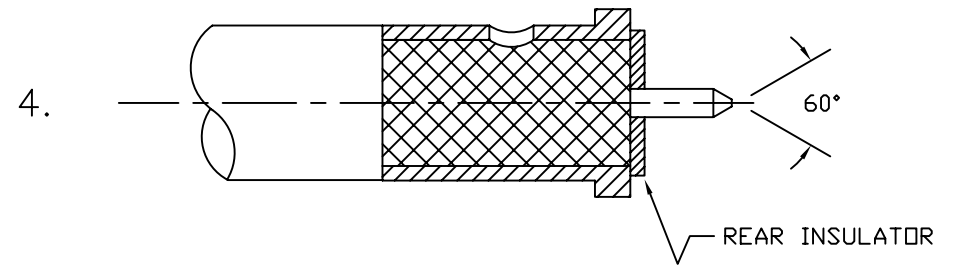
1. TRIM CABLE TO DIMENSIONS SHOWN.



1. SLIDE SHRINK TUBING AND CLAMP NUT ON CABLE
2. SOLDER FERRULE AS SHOWN USING 60/40.




1. TRIM BRAID & DIELECTRIC FLUSH TO SURFACE A



1. INSTALL REAR INSULATOR.
2. FILE CHAMFER ONTO CENTER CONDUCTOR AS SHOWN.

5. INSTALL CONTACT/FERRULE SUBASSEMBLY INTO BACK OF CONNECTOR. TIGHTEN CLAMP NUT TO 15 INCH LBS. SLIDE SHRINK TUBING OVER REAR OF CLAMP NUT. APPLY HEAT TO SHRINK.

USED ON 23-005-1596-30		 SRI CONNECTOR GAGE CO. 751 NORTH DRIVE MELBOURNE FL. 32934	
DIMENSIONS ARE IN INCHES TOLERANCES			
DECIMALS	FRACTIONAL	ANGULAR	
.X ±.030	± 1/64	.X° ±1°0'	.X°X' ±15'
.XX ±.015			
.XXX +.005			
DRAWN LMW	DATE 07/02		TITLE
			ASSEMBLY INSTRUCTIONS 3.5mm JACK MND STORM PSC.190 CABLE
SIZE A	FSCM NO. OHMO1	SHEET 1	USED ON 23-005-1596-30