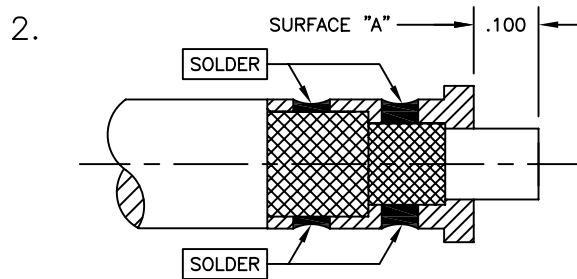
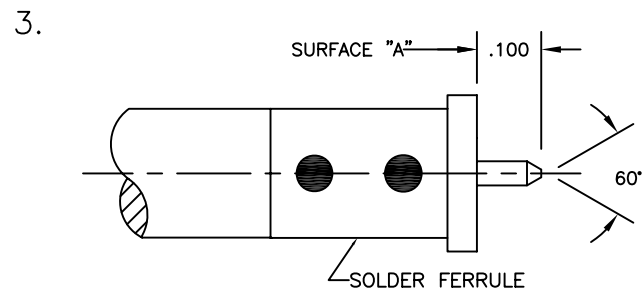


1. TRIM BRAID, DIELECTRIC, AND INNER CONDUCTOR TO DIMENSIONS SHOWN.



1. SLIDE SHRINK TUBING AND CLAMP NUT ON CABLE  
2. SOLDER FERRULE AS SHOWN USING 60/40.



1. TRIM DIELECTRIC FLUSH TO SURFACE A  
2. CHAMFER AS SHOWN

4. INSTALL SOLDER FERRULE INTO CLAMP NUT TIGHTEN CLAMP NUT TO 15 INCH LBS.

USED ON  
23-005-1559-30

**Σ** SRI CONNECTOR GAGE CO.  
751 NORTH DRIVE  
MELBOURNE FL. 32934

DIMENSIONS ARE IN INCHES TOLERANCES		
DECIMALS	FRACTIONAL	ANGULAR
.X ±.030	± 1/64	.X° ±1°0'
.XX ±.015		.X°X' ±15'
.XXX ±.005		

TITLE  
ASSEMBLY INSTRUCTIONS  
3.5mm JACK NMD TO  
SF-142B CABLE

DRAWN **LMW** DATE 08/03

SIZE **A** FSCM NO. **□HMO□1**

SHEET 1 USED ON  
23-005-1559-30